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Interphase Formation in Nano-Bonding of GaAs to Si in air at low T via Surface Energy Engineering, using Surface Acoustic Wave Imaging, Microscopy, XPS, and Ion Beam Analysis AASHI GURIJALA, NIKHIL SURESH, AMBER CHOW, SHAURYA KHANNA, MOHAMMED SA-HAL, Arizona State University, SUKESH RAM, Yale University, TIMOTEO DIAZ, MICHELLE BERTRAM, CHRISTIAN CORNEJO, WESLEY PENG, THILLINA BALASOORIYA, SIDDHARTH JANDHYALA, PRANAV PENMATCHA, TIMO-THY KARCHER, ROBERT CULBERTSON, Arizona State University, KAREN KAVANAUGH, Simon Fraser University, NICOLE HERBOTS, Arizona State University — Si and GaAs absorb different wavelengths so Integrating GaAs to Si yields efficient solar cells. Nano-Bonding [1] (NB) uses Surface Energy Engineering (SEE) to bond GaAs to Si, reduce native oxides, shift surface energies, SE, and hydroaffinity, H-A, to far-from-equilibrium [1]. Three Liquid Contact Angle Analysis measures SE to +/-1 mJ/m² before and after SEE, Ion Beam Analysis O coverage, and XPS chemical composition. After SEE, GaAs, initially hydrophobic in air, becomes super-hydrophilic (shl), while Si, initially hydrophilic in air, becomes hydrophobic (hb). H-A correlates with O coverage, which decreases on GaAs by a factor 2 on shl-GaAs, and As₂O₅: As₂O₃ ratio while the ratio GaAs:Ga₂O₃ remains 6:4. SEE reverses H-A without affecting GaAs stoichiometry. Surface Acoustic Wave Imaging and Microscopy show that GaAs successfully nano-bonds to Si. [1] Int. US Pat. 6,613,677 (2003) 7,851,365 (2005) 9,018,077, 9,589,801 Herbots et al.

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