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Investigation of Molecular Structure of Porous Epoxy Thermosets via Swelling and Glass Transition Behavior MAJID SHARIFI, KAUS-TUBH GHORPADE, VIJAY RAMAN, GIUSEPPE PALMESE, Department of Chemical and Biological Engineering, Drexel University, Philadelphia, Pennsylvania 19104, USA — Many of the excellent properties of highly crosslinked polymers are due to their molecular structures. In this study, network structures of three epoxy systems, Epon828-PACM, Epon836-PACM, and Epon1001F-PACM were investigated via equilibrium swelling theory. Each systems separately cured in presence of an inert solvent, THF, ranging from 0 to 92% by volume fraction of solvent. Experimental results showed that the conventional swelling theory is valid for specimens polymerized in moderate dilute environments, i.e. up to around 60% solvent by vol. whereas in extremely dilute environments, i.e. above 60%, the computed M_c values are exponentially increasing. This drastic increase in M_c was investigated by T_g measurement of the polymer phase (on supercritically dried specimens). The measured M_c could not predict the corresponding T_g values according to Fox equation. Due to the highly porous nature of the resulting thermosets after supercritical drying, a modifying factor, based on the probability of finding elastic chains in a porous network, was incorporated in the conventional swelling model (Bray-Merrill equation). It was shown that the adjusted M_c values of each thermoset and the corresponding T_{gs} are acceptably match via the well-known Fox equation. The modified M_c values indicate that, polymer networks produced in presence of miscible inert phases have relatively uniform molecular weight between crosslinks, irrespective of the amount of that inert phase.

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