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**Spectroscopy Diagnostics on the ZaP Flow Z-Pinch Experiment**

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ZaP Flow Z-Pinch Experiment investigates the stabilizing effects of sheared flow  
on plasma instabilities. Z-pinch stability is evaluated based on magnetic mode ac-  
tivity determined by arrays of magnetic probes. The pinch is considered to be  
quiescent when the value of the normalized  $m=1$  mode is below a heuristic limit  
of 0.2. A suite of spectroscopic diagnostics determine the emissivity, temperature,  
and velocity characteristics of the Z-pinch. An Ion Doppler Spectrometer (IDS)  
determines the time evolution of the intensity, Doppler shift, and Doppler broad-  
ening of impurity ion emission, enabling the time evolution of the ion temperature  
and velocity to be calculated. An Intensified CCD (ICCD) spectrometer measures  
the spatial profile of the impurity ion radiation, enabling calculation of the velocity  
shear and radial dependence of the emissivity. Finally, a combination CCD/PMT  
spectrometer enables the determination of the evolution of the amplitude of a sin-  
gle spectral line as well as the time integrated emission of a range of wavelengths.  
Results from these diagnostics indicate a strong correlation between periods of qui-  
escence, elevated plasma velocities, and velocity shear greater than the theoretical  
threshold of  $v_z/a > 0.1kV_A$  required for stability. Furthermore, concurrent usage of  
these spectrometers has yielded consistent results from all three instruments.

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