

Abstract Submitted  
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**SiO<sub>2</sub> and Si<sub>3</sub>N<sub>4</sub> Etch Mechanisms in NF<sub>3</sub>/C<sub>2</sub>H<sub>4</sub> Plasma**<sup>1</sup> PUTHAJAT MACHIMA, NOAH HERSHKOWITZ, Department of Engineering Physics, University of Wisconsin-Madison — Low-pressure inductive plasma was used to study SiO<sub>2</sub> and Si<sub>3</sub>N<sub>4</sub> etching with the NF<sub>3</sub>/C<sub>2</sub>H<sub>4</sub> chemistry. NF<sub>3</sub> and C<sub>2</sub>H<sub>4</sub> were used so that fluorine and carbon could be supplied from feed gases other than global warming fluorocarbons. Etch rates of SiO<sub>2</sub> over a wide range of conditions are less than 0.8 times the Si<sub>3</sub>N<sub>4</sub> etch rates. Ex-situ XPS was used to determine the characteristics of a very thin steady-state film, to establish etch mechanisms. XPS results show that CH<sub>x</sub>F, CF<sub>2</sub>, and CF<sub>3</sub> were produced but in small concentrations compared to CH<sub>x</sub> and CN. Mass spectrometry and optical emission gave consistent results. C1s spectra from etched oxide samples show a large percentage of H<sub>x</sub>C-CH<sub>x</sub> structures. Si<sub>3</sub>N<sub>4</sub> appears to react easily with H<sub>x</sub>C-CH<sub>x</sub> structures, yielding CN-bearing products and SiC. Etch rate and selectivity results of NF<sub>3</sub>-based discharges fed with C<sub>2</sub>H<sub>2</sub>, C<sub>4</sub>H<sub>10</sub>, and CH<sub>3</sub>F are similar to the NF<sub>3</sub>/C<sub>2</sub>H<sub>4</sub> plasma. Comparisons of normalized F1s spectra of nitride and oxide etched under the same conditions show that relative concentrations of CF<sub>2</sub> and CF<sub>3</sub> on SiO<sub>2</sub> are much lower than the concentrations on Si<sub>3</sub>N<sub>4</sub>. It appears that SiO<sub>2</sub> preferentially reacts with only CF<sub>2</sub> and CF<sub>3</sub> but not with H<sub>x</sub>C-CH<sub>x</sub> or CH<sub>x</sub>F. Differences in the abilities of SiO<sub>2</sub> and Si<sub>3</sub>N<sub>4</sub> to react with H<sub>x</sub>C-CH<sub>x</sub> contributed to higher etch rates of Si<sub>3</sub>N<sub>4</sub>. Effects of bias frequency are presented.

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Puthajat Machima  
Department of Engineering Physics, University of Wisconsin-Madison

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