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### **Control of Fluorocarbon Plasmas for Next-Generation ULSI Devices**

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Fluorocarbon (C-F) plasma is widely used in the etching of dielectric materials (SiO<sub>2</sub>, Si<sub>3</sub>N<sub>4</sub>, and SiOCH). Models for controlling C-F plasma [1] and controlling the surface reaction during etching [2] have been proposed. Using these models, good etching results can be obtained after optimizing the absolute densities of reactive species as well as the ion energies. However, next-generation ULSI devices will have smaller pattern sizes, so we need to reduce the pattern-width variation and the degradation thickness of each stacked film to within several nanometers. Even small plasma fluctuations can severely degrade device properties. Furthermore, the densities of reactive species (CF<sub>x</sub>, O, H, etc.) are sensitive to the surface condition of the chamber wall. The etching properties, therefore, can be shifted by changes in chamber parts, dry cleaning, and/or polymer or metal deposition on chamber walls. To suppress fluctuations in etching performance, we need to understand and completely control the plasma-wall reactions. Using an equipment engineering system (EES) is one way to predict plasma conditions in real time. (An EES is a tool for statistical calculation of etching properties that uses all signals from an etching system, such as flow rate, power, capacitance of matching network, etc.) We analyzed results of plasma-wall reactions and improved the prediction method of etch rate fluctuation using an EES. The simultaneous use of a physical model (supported by in-situ signal monitoring of plasma parameters) and a statistical model is promising for suppressing plasma fluctuation in mass production.

[1] T. Tatsumi et al, Jpn. J. Appl. Phys., Part 1 37 (1998) 2394.

[2] T. Tatsumi, Applied Surface Science, 253 (2007) 6716.