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**Synthesis of microcrystalline SiC film at low temperature ( $\leq 600^\circ\text{C}$ ) by hydrogen plasma chemical transport at sub atmospheric pressure<sup>1</sup>** HIROMASA OHMI, Department of Precision Science & Technology, Osaka University, TETSUYA MORI, TAKAHIRO HORI, HIROAKI KAKIUCHI, KIYOSHI YASUTAKE — This paper demonstrates that the  $\mu\text{c-SiC}$  film for solar cell application could be prepared by plasma enhanced chemical transport technique at sub-atmospheric pressure. The SiC film was synthesized by using graphite and Si solid sources. The hydrogen plasma was generated in the gap ( $\sim 1\text{mm}$ ) between the solid source and substrate at 200 Torr. The influence of the substrate temperature ( $T_{sub}$ ) on the film properties was investigated. Based on the structural analysis, it became clear that the  $\mu\text{c-3C-SiC}$  film could be prepared at low  $T_{sub}$  (100 -  $600^\circ\text{C}$ ). The electric conductivity of the SiC film increased with increasing  $T_{sub}$  and reached to 1.68S/cm for the SiC film prepared at  $600^\circ\text{C}$ . The n-type 3C-SiC film was prepared on the p-type Si to fabricate a pn diode. The current –voltage characteristic of the pn diode showed good rectifying characteristics. Furthermore, photovoltaic characteristic of the prepared diode was checked up.

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