

Abstract Submitted  
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**Non-invasive, real-time measurements of plasma parameters with an industry standard spectrograph**<sup>1</sup> SHICONG WANG, A.E. WENDT, Department of Electrical and Computer Engineering, University of Wisconsin-Madison, JOHN B. BOFFARD, CHUN C. LIN, Department of Physics, University of Wisconsin-Madison, SVETLANA RADOVANOV, HAROLD PERSING, Applied Materials Inc., Varian Semiconductor Equipment Business Unit, 35 Dory Road, Gloucester, MA 01939 USA — Plasma process control applications require acquisition of diagnostic data at a rate faster than the characteristic timescale of perturbations to the plasma. Diagnostics based on optical emission spectroscopy (OES) of intense emission lines permit rapid non-invasive measurements with low-resolution ( $\sim 1$  nm), fiber-coupled spectrographs, included on many plasma process tools for semiconductor processing. Here we report on rapid analysis of  $\text{Ar}(3p^54p \rightarrow 3p^54s)$  650-800 nm emissions with such a system to obtain electron temperatures and metastable densities in argon and argon/mixed-gas ( $\text{Ar}/\text{N}_2$ ,  $\text{Ar}/\text{O}_2$ ,  $\text{Ar}/\text{H}_2$ ) inductively coupled plasmas. The OES-derived values are compared to measurements made by electric probes, white-light absorption spectroscopy, and OES measurements made with a high-resolution 0.5 m spectrometer. In a pure Ar plasma, for example, we have measured the metastable densities to better than  $\pm 15\%$  accuracy within 0.25 seconds. A number of subtraction procedures have been evaluated to extract the Ar emission intensities in the presence of overlapping molecular emissions. This is especially necessary for  $\text{Ar}/\text{N}_2$  plasmas, which feature intense  $\text{N}_2$  molecular emissions in the wavelength range of interest.

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John B. Boffard  
University of Wisconsin-Madison

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