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Ar/N2 Magnetron Sputtering Discharges to Control Growth of Transparent Conducting Oxide Films KOICHIRO OSHIKAWA, IPING SUHARIADI, DAISUKE YAMASHITA, HYUNWOONG SEO, KUNIHIRO KA-MATAKI, GIICHIRO UCHIDA, KAZUNORI KOGA, MASAHARU SHIRATANI, NAHO ITAGAKI, Kyushu University — Here we demonstrate advantageous application of Ar/N2 discharges to magnetron sputtering deposition of ZnO films for crystal growth control [1]. Optical emission spectroscopy reveals that atomic nitrogen in Ar/N2 discharges plays important roles in determining the crystal grain density as well as the surface morphology of ZnO films. By utilizing 10-nm-thick ZnO films fabricated in Ar/N2 discharges as buffer layers, we have succeeded in fabricating low-resistive ZnO:Al (2wt.%) films, the properties of which are superior to those of conventional ZnO:Al films fabricated without N2. The resistivity of ZnO:Al films with buffer layers is a constant low value of  $2.6 \times 10^{-4} \ \Omega \cdot cm$  in the thickness range 20-200 nm, whereas the resistivity of conventional ZnO:Al films increases from  $6.3 \times 10^{-4}$  to  $1.5 \times 10^{-3}$   $\Omega$ ·cm with decreasing the thickness from 200 nm to 20 nm. Effects of Ar/N2 discharges on other transparent conductive oxides including In2O3:Sn will be discussed at the conference.

[1] N. Itagaki, et al., Appl. Phys. Express 4 (2011) 011101.

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