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Spatial inhomogeneous distribution of high  $Si-H_2$  bond density in a-Si:H films deposited by MHPCVD.<sup>1</sup> HISAYUKI HARA, YUAN HAO, KOHEI ABE, DAISUKE YAMASHITA, KUNIHIRO KAMATAKI, NAHO ITA-GAKI, KAZUNORI KOGA, MASAHARU SHIRATANI, Kyushu University — Hydrogenated amorphous silicon (a-Si:H) solar cells are promising as a power sources for IoT devices because of its flexible features and a low production cost. t Si- $H_2$ bond density in the films tends to correlate with light-induced degradation degree; leading to 20% reduction of efficiency. The high Si-H<sub>2</sub> bond density regions are located at random in the plane. That is one of the problems for industrial production. To decrease Si-H<sub>2</sub> bond density and to make the better film uniformity, we study the spatial distribution of  $Si-H_2$  bond density in the plane as a parameter of substrate temperature. A-Si:H films were deposited on Si substrate by using a multi-hollow discharge plasma CVD method with a cluster-eliminating filter. Spectra of  $Si-H_2$ bond (2090cm-1) and Si-H (2000cm-1) were measured by FTIR spectrometer and from their peaks the  $I_{SiH2}/I_{SiH}$  values are obtained. The spatial aperture size was 50 um x 50 um, and a total 900 points were measured in 30 rows and 30 columns (1.5 mm x 1.5 mm). The average value of  $I_{SiH2}/I_{SiH}$  decreases from 0.23 at 170° to 0.022 at  $250^{\circ}$  and its uniformity becomes better as well. I will report the results with some images of distribution of Si-H<sub>2</sub> bonds and the frequency distributions of  $Si-H_2$  bonds.

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