

Abstract Submitted  
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**Miscible polyethylene glycol-citric acid gels** JUSTIN BARONE,  
USDA/ARS/ANRI/EQL — Polyethylene glycol (PEG) and citric acid (CA) are  
crystalline solids at room temperature. They are opaque, hard, brittle materials.  
However, blending the PEG and CA shows that a clear, soft gel is formed at certain  
concentrations. Rheology, differential scanning calorimetry (DSC), FT-IR, and Ra-  
man spectroscopy are used to characterize the behavior of the blends as a function  
of concentration. The solubility parameters for PEG and CA are the same indicat-  
ing that complete miscibility is possible. It is found that the PEG and citric acid  
strongly associate through hydrogen bonding and prevent re-crystallization of either  
phase.

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