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**High-performance ZnO/ZnMgO FET using a hetero-MIS structure** SHIGEHICO SASA, Osaka Institute of Technology, MASASHI OZAKI, KAZUTO KOIKE, MITSUAKI YANO, MASATAKA INOUE — We propose a new structure of ZnO/ZnMgO field-effect transistors (FETs) for simplifying the fabrication process as well as for the improvement of the FET characteristics. Recently, we developed a ZnO/ZnMgO heterostructure FET (HFET) by utilizing a two-dimensional electron gas channel layer formed in the selectively-doped single quantum well structure.<sup>1)</sup> In the HFET fabrication process, the ohmic contact formation is crucial because of the difficulty in removing the top ZnMgO barrier layer with the underlying ZnO channel remained. The use of a very thin (1-2 nm) ZnMgO top barrier layer enables the formations of both good ohmic contacts without the ZnMgO etching and the gate electrode. We used metal-insulator semiconductor (MIS) gate structure with the use of a 50-nm-thick Al<sub>2</sub>O<sub>3</sub> gate insulator. The thin ZnMgO barrier acts as a setback layer for the channel electrons from the ZnMgO/Al<sub>2</sub>O<sub>3</sub> interface. The 1- $\mu$ m-gate device showed a complete FET operation with a transconductance of as high as 28 mS/mm and the effective mobility of 62 cm<sup>2</sup>/Vs. 1) K. Koike et al., Appl. Phys. Lett. **87**, 112106 (2005).

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