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**Characterization of charge trapping in Eu doped Al<sub>2</sub>O<sub>3</sub> and its application to a nonvolatile memory.** DONG HAK KIM, DAEYONG LIM, Department of applied physics, Kyung Hee University, Korea — Charge trapping and luminescence properties of Eu ions at different charge states have been investigated for Eu-doped-Al<sub>2</sub>O<sub>3</sub>/SiO<sub>2</sub>/Si structure. X-ray photoelectron spectroscopy and photoluminescence spectra studies showed that doped Eu ions mainly exist in Eu<sup>3+</sup> state for samples annealed at low temperature. When charges were injected by Fowler-Nordheim tunneling, Eu doped Al<sub>2</sub>O<sub>3</sub> layer showed a strong electron trapping behavior. After high temperature thermal annealing in reducing ambient gas, the luminescence spectra changed into those of Eu<sup>2+</sup>. However, charge trapping was negligible. Our experimental results indicate that Eu<sup>3+</sup> ion in Al<sub>2</sub>O<sub>3</sub> behaves as a strong electron trap while Eu<sup>2+</sup> ion formed after high temperature thermal annealing behaves as a strong luminescent center. As an application, we fabricated a non-volatile memory MOS structure using Eu doped Al<sub>2</sub>O<sub>3</sub> as a charge trapping layer and obtained good memory properties.

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