

Abstract Submitted  
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**An extensive study to observe the effects of thermal annealing and ion fluences in the ion beam synthesis of  $\beta$ -SiC** P.R. POUDEL, B. ROUT, D.R. DIERCKS, F.D. MCDANIEL, University of North Texas, J.A. PARAMO, Y.M. STRZHEMECHNY, Texas Christian University — A systematic study of the formation of  $\beta$ -SiC structures by low energy carbon ion ( $C^-$ ) implantation into Si followed by high temperature thermal annealing will be presented. The effects of thermal annealing in the formation of  $\beta$ -SiC structures has been studied. It is observed that the thermal annealing of  $1100^\circ C$  for 1 hr is required to observe the formation of  $\beta$ -SiC. The quantitative analysis in the formation of  $\beta$ -SiC nanostructures has been performed by the implantation of various carbon ion fluences in the range of  $1 \times 10^{17}$  -  $8 \times 10^{17}$  atoms / $cm^2$  at an ion energy of 65 keV into Si. It is observed that the average size of  $\beta$ -SiC crystals decreases whereas the amount of  $\beta$ -SiC increases monotonically with ion fluence up to a fluence of  $5 \times 10^{17}$  atoms/ $cm^2$  and appears to saturate for a higher fluence of  $8 \times 10^{17}$  atoms/ $cm^2$  when the samples were annealed at  $1100^\circ C$  for 1 hr. The stability of graphitic C-C bonds at  $1100^\circ C$  limits the growth of SiC precipitates in the sample implanted at a fluence of  $8 \times 10^{17}$  atoms / $cm^2$  which results in the saturation behavior of SiC formation in the present study as predicted by various characterization techniques such as FTIR, Raman, XRD, XPS and Transmission electron microscopy.

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