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**Electrical characterization of SiGeSn grown on Ge substrate using ultra high vacuum chemical vapor deposition** MO AHOUJJA, University of Dayton, S. KANG, M HAMILTON, Y.K. YEO, Air Force Institute of Technology, ENP, WPAFB, OH, J. KOUVETAKIS, J. MENENDEZ, Arizona State University — There has been recently considerable interest in growing  $\text{Si}_y\text{Ge}_{1-x-y}\text{Sn}_x$  alloys for the fabrication of photonic devices that could be integrated with Si technologies. We report temperature dependent Hall (TDH) measurements of the hole concentration and mobility from high quality p-type doped  $\text{Si}_{0.08}\text{Ge}_{0.90}\text{Sn}_{0.02}$  layers grown on p-type doped Ge substrates using ultra high vacuum chemical vapor deposition. The TDH measurements show the hole sheet density remains constant at low temperatures before slightly decreasing and dipping at  $\sim 125$  K. It then exponentially increases with temperature due to the activation of shallow acceptors. At temperatures above  $\sim 450$  K, the hole sheet density increases sharply indicating the onset of intrinsic conduction in the SiGeSn and/or Ge layers. To extract the electrical properties of the SiGeSn layer alone, a parametric fit using a multi layer conducting model is applied to the measured hole concentration and mobility data. The analysis yields boron and gallium doping concentrations of  $3 \times 10^{17} \text{ cm}^{-3}$  and  $1 \times 10^{18} \text{ cm}^{-3}$  with activation energies of 10 meV and 11 meV for the SiGeSn layer and Ge substrate, respectively. Furthermore, a temperature independent hole sheet concentration of  $\sim 5 \times 10^{15} \text{ cm}^{-2}$  with a mobility of  $\sim 250 \text{ cm}^2/\text{Vs}$ , which is believed to be due to an interfacial layer between the SiGeSn layer and the Ge substrate, is also determined.

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