

Abstract Submitted  
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**The Effect of Secondary Phase on Thermoelectric Properties of  $\text{Zn}_4\text{Sb}_3$  Compound** GAOHUA ZHU, WEISHU LIU, Boston College, GANG CHEN, MIT, ZHIFENG REN, Boston College, BOSTON COLLEGE TEAM, MIT TEAM —  $\text{Zn}_4\text{Sb}_3$  is a promising thermoelectric material because of its high thermoelectric performance and the abundance of Zn and Sb in nature. Samples of  $\text{Zn}_4\text{Sb}_3$  with ZnSb or Zn as the minor phase were prepared to optimize the figure-of-merit ( $ZT$ ). The effects of ZnSb or Zn secondary phase on the thermoelectric properties of  $\text{Zn}_4\text{Sb}_3$  were investigated. The highest peak  $ZT$  of about 1.3 was achieved at 400 °C in the sample with single  $\text{Zn}_4\text{Sb}_3$  phase, which has the lowest thermal conductivity. Transmission electron microscopy observations of the nanostructures suggest that the precipitated ZnSb, Zn-rich nanoparticles, and nano voids, caused by volatile Zn diffusion, all contribute to the extraordinarily low thermal conductivity.

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