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**Structural stability of HfCo<sub>7</sub> and Zr<sub>2</sub>Co<sub>11</sub> magnetic nanoclusters<sup>1</sup>**

BALAMURUGAN BALASUBRAMANIAN, BHASKAR DAS, RALPH SKOMSKI, DAVID SELLMYER, Department of Physics and Astronomy and Nebraska Center for Materials and Nanoscience, University of Nebraska — The gas-aggregation-type cluster deposition has emerged as an attractive method to create uniaxially aligned nanoparticle building-blocks of metastable and new permanent-magnet materials such as HfCo<sub>7</sub> and Zr<sub>2</sub>Co<sub>11</sub> with appreciable coercivities ( $H_c \approx 5.0$  kOe), magnetocrystalline anisotropies ( $K_1 \approx 10$  Mergs/cm<sup>3</sup>), and magnetic polarization ( $J_s \approx 10$  kG) at 300 K. In comparison, bulk HfCo<sub>7</sub> and Zr<sub>2</sub>Co<sub>11</sub> alloys form only at ideal stoichiometries and high temperatures above 1000 °C at thermal equilibrium conditions. We have investigated the structural stability of HfCo<sub>7</sub> and Zr<sub>2</sub>Co<sub>11</sub> phases on varying their stoichiometries from ideal values in HfCo<sub>7±δ</sub> and Zr<sub>2</sub>Co<sub>11±δ</sub> nanoclusters ( $0 \leq \delta \leq 1$ ), respectively and compared these results with the corresponding bulk phase diagrams. This study provides new insights to understand the underlying crystal structure and magnetic properties of the nanoclusters and to explore them for significant applications.

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