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Surface Modification induced Double Decoupling in Transport Properties of Polycrystalline Bi JIAN HE, POOJA PUNEET, RAMAKR-ISHNA PODILA, SONG ZHU, MALCOLM SKOVE, TERRY TRITT, APPARAO RAO, Department of Physics and Astronomy, Clemson University, Clemson, SC, United States 29634 — Nanostructured thermoelectric (TE) materials have gained major interest due to their ability to offer better control of electronic and thermal transport properties. Such nanostructures, with increased surface-to-volume ratio, lead to pronounced surface effects on various transport properties. In this study, we used the spark plasma sintering (SPS) process as a densification and surface modification technique for nano-structured Bi. Several samples were prepared with varying the DC pulse times and durations to tailor interface/surface properties. As a result, a complete decoupling of electrical and thermal transport (*double decoupling*) in nano-structured Bi was observed with enhanced (greater than six-fold) power factor. This is a very significant improvement that goes beyond partial decoupling. Details of the TE properties will be presented.

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