Abstract Submitted for the MAR14 Meeting of The American Physical Society

Origins of varying carrier concentration in Cu<sub>2</sub>SnS<sub>3</sub> photovoltaic absorbers LAURYN BARANOWSKI, Colorado School of Mines, National Renewable Energy Laboratory, PAWEL ZAWADZKI, STEPHAN LANY, WILLIAM TU-MAS, DAVID GINLEY, National Renewable Energy Laboratory, ERIC TOBERER, Colorado School of Mines, National Renewable Energy Laboratory, ANDRIY ZA-KUTAYEV, National Renewable Energy Laboratory — Within the Cu-Sn-S family of earth abundant photovoltaic absorbers, the  $Cu_2SnS_3$  phase is predicted to be the most promising absorber material [P. Zawadzki, et al.]. To date there has been limited synthetic work on the  $Cu_2SnS_3$  phase, particularly the carrier concentration. In this study, we develop an understanding of the effects of RF sputtering growth conditions on the hole concentrations of  $Cu_2SnS_3$  absorber films, and use these results to identify the underlying causes of the observed variations in carrier concentration. Two effects are identified that control the carrier concentration in  $Cu_2SnS_3$ films. The first effect, which occurs during Cu-rich growth, is isostructural alloying with a metallic  $Cu_3SnS_4$  phase, which gives rise to hole concentrations above  $10^{19}$  $cm^{-3}$ . The second effect is that, when the  $Cu_2SnS_3$  films are grown under Sn-rich conditions, varying the S chemical potential during film deposition gives  $10^{18}$ - $10^{19}$  $\rm cm^{-3}$  holes. This variation in carrier concentration with S chemical potential can be explained by a Cu vacancy defect model. Understanding the origins of the varying doping density in Cu<sub>2</sub>SnS<sub>3</sub> films allows for targeted growth to achieve desired carrier concentrations for device integration.

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Date submitted: 14 Nov 2013

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