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High thermoelectric figure-of-merit in Sb₂Te₃/Ag₂Te bulk composites as Pb-free *p*-type thermoelectric materials MINHO LEE, JONG-SOO RHYEE, Kyung Hee Univ - Suwon Campus, SU-DONG PARK, Korea Electrotechnology Research Institute — We investigated thermoelectric properties of the Sb₂Te₃/Ag₂Te (ST/AT) composites with molar ratios of ST/AT = 1/1, 2/1, 4/1, 8/1, 16/1, and 32/1. The extrinsic composites, synthesized by wet ball milling of two separate powders of Sb₂Te₃ and Ag₂Te, are differentiated with intrinsic composites by high temperature phase separation in that it is low temperature synthesis process. The thermoelectric properties of the composites show systematic behaviour of decreased electrical and thermal conductivities with increasing Ag₂Te dispersion concentration. The ST/AT = 1/1 composite exhibits extremely low lattice thermal conductivity with high power factor over a wide temperature range, resulting in high *ZT* value 1.5 at 700 K, which is the significantly enhanced value of *ZT* compared with other Pb-free *p*-type chalcogenide thermoelectric materials.

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