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Synthesis of high quality monolayer  $WS_2$  using chemical vapor deposition.<sup>1</sup> YONG SOO KIM, FARMAN ULLAH, JONG-WON YUN, CHINH TAM LE, Univ of Ulsan, KIM TEAM — Monolayer tungsten dichalcogenide  $WS_2$ have addressed interest from material scientist for new generation of optoelectronics due to thickness dependent optical properties and mechanical flexibility. Continuous monolayers  $WS_2$  were synthesized using chemical vapor deposition (CVD) on various substrates, similar to our previous publication. By controlling growth temperature, we could yield high quality monolayer  $WS_2$ . Optical, atomic force microscopic images and Raman scattering indicate that the film was mostly covered by monolayer WS<sub>2</sub> with large grain size about 50  $\mu$ m. Strong, direct gap emission at 636 nm with relatively small full width at half maxima and the absence of defect-related transitions in power-dependence photoluminescence (PL) revealed the excellent quality of as-grown film in compared with CVD-grown monolayer MoS<sub>2</sub>. Moreover, PL intensity and energy mapping at A-exciton also shows uniformity and continuity of our films. Our results shows monolayer  $WS_2$  could be potentially applied to optoelectronic devices such as light emission diodes/

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