

Abstract Submitted  
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**The scanned-probe microscope as nano-metrology tool**<sup>1</sup> YING XU,  
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Metrology is an essential requirement in the microelectronics industry. As features in  
computing and memory devices (and also in the flat-panel, hard disc, and CD/DVD  
industries) reach farther into the nanoscale, their metrology becomes increasingly dif-  
ficult. Scanned-probe microscopes (SPMs) offer potential solutions. SPMs can pro-  
duce images with resolution down to the atomic level. However, because of inherent  
nonlinearities, conventional SPMs possess poor metrology capabilities. Nanometrol-  
ogy requires closed-loop scanning, high throughput, and long-term stability, with  
subnanometer lateral and vertical resolution and extreme scan flatness over 100s  
of  $\mu\text{m}$ . We have developed metrology scanners suited for high-precision scanning  
and positioning applications. They have ultralow out-of-plane motion error ( $<1$  nm  
over  $100 \mu\text{m}$  scan area). A DSP-based controller enhances the scanner performance.  
Advanced control algorithms improve dynamic characteristics of the system signifi-  
cantly by reducing phase lag and settling time. The motion control system routinely  
achieves sub-nanometer resolution and accuracy with high working bandwidth and  
long-term stability. Using the performance of these metrology scanners we propose a  
vision of a complete SPM-based CD metrology tool that will enable nanometrology  
of future generations of electronic devices.

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