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**Nucleation and stoichiometry dependence of rutile-TiO<sub>2</sub> thin films grown by plasma-assisted molecular beam epitaxy** COSTEL CONSTANTIN, Seton Hall University, KAI SUN, University of Michigan, R.M. FEENSTRA, Carnegie Mellon University — Considerable interest has been shown of late in transition-metal oxides. One case is the titanium dioxide system, which can have applications as a high-k dielectric gate insulator for Si-based devices<sup>1</sup>. In this study, rutile-TiO<sub>2</sub> thin films were grown on GaN(0001) substrates by oxygen plasma-assisted molecular beam epitaxy. Two sets of films were grown, one in which the initial GaN surface is prepared WITH the pseudo 1×1 Ga-rich surface reconstruction, and the other set, WITHOUT the pseudo 1×1. On top of these two type of surfaces, the rutile-TiO<sub>2</sub> thin films were grown at T<sub>s</sub> ~ 600 °C, and with a thickness ~ 40 - 50 nm. During growth, reflection high-energy electron diffraction indicated a reversible stoichiometry transition from O-rich to Ti-rich growth. Post-growth x-ray diffraction measurements performed on the samples WITHOUT the GaN pseudo 1×1, show the presence of additional peaks at 2θ = 52.9°, which implies the existence of additional phases. In addition, the high-resolution transmission electron microscopy performed on these samples show a high degree of disorder, as compared to the samples prepared WITH the pseudo 1×1. Work supported by ONR.

<sup>1</sup>Z. J. Luo *et al.*, Appl. Phys. Lett. **79**, 2803

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