

Abstract Submitted  
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**Hyperthermal epitaxy of enriched  $^{28}\text{Si}$**  KEVIN DWYER, University of Maryland, College Park, JOSHUA POMEROY, National Institute of Standards and Technology — In the effort to produce devices suitable for quantum computation, it is necessary to increase as much as possible the  $T_2$  coherence time of the electron or nuclear spin being used as a qubit. For silicon devices this means using isotopically enriched  $^{28}\text{Si}$ . This is because  $^{28}\text{Si}$  has no net nuclear spin while the spin of  $^{29}\text{Si}$  present in natural Si (4.67%) interacts with the qubit spin and reduces the  $T_2$  time greatly. Sufficiently long  $T_2$  times are necessary for successful operation of quantum computers and we will demonstrate a method for producing epitaxial layers of  $^{28}\text{Si}$  on a Si substrate. Ideally, the silicon layers produced must not only be isotopically enriched, but chemically pure and defect free for best performance. These qualities are produced by deposition from a hyperthermal energy beam line using a mass selecting magnet. Depositing silicon epilayers at hyperthermal energies allows for greater manipulation of layer quality. This process is tested and calibrated initially using carbon dioxide. As a preliminary test, isotopically enriched  $^{13}\text{C}$  is implanted into semiconductor grade silicon and analyzed by secondary ion mass spectroscopy as an independent check on estimated levels of isotopic and chemical purity.

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