

Abstract Submitted  
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**Effect of Crystal Orientation Upon the Surface Energy of Native Oxides on Si(100) and Si(111) as Measured by Three Liquid Contact Angle Analysis (3LCAA)**<sup>1</sup> R.T. VAN HAREN, E. OCAMPO LANDEROS, M.T. BADE, A.O. MARTINEZ, Y.W. PERSHAD, S.M. SUHARTONO, R.P. FRANCIS, Ariz. St. Univ. Physics, N. HERBOTS, S.D. WHALEY, Ariz. St. Univ. Physics/ SiO<sub>2</sub> Innovates, R.J. CULBERTSON, Ariz. St. Univ. Physics, H.L. THINAKARAN, A.P. KRISHNAN, BASIS HS Scottsdale — The surface energy  $\gamma^T$  of native oxides on Si(100) and (111) is measured via Three Liquid Contact Angle Analysis (3LCAA) to detect crystal orientation effects. Low surface roughness of Si wafers lowers  $\gamma^T$  via low density of dangling bonds, so  $\gamma^T$  scales with chemical reactivity freely from topography [1]. 3LCAA based on the Van Oss theory measures  $\gamma^T$  via surface interactions with molecular dipoles (Lifshitz-Van der Waals), labeled  $\gamma^{LW}$ , with electron donors,  $\gamma^+$ , and acceptors,  $\gamma^-$ . Surface energy components  $\gamma^{LW}$ ,  $\gamma^+$ , and  $\gamma^-$  give insights into optimizing  $\gamma^T$  for hermetic NanoBonding<sup>TM</sup> in sensors [1], to extend lifetime and reliability in saline environments from days to years via matching electronegativity in cross-bonding pairs. 3LCAA with 18 M $\Omega$  Deionized water, glycerine, and  $\alpha$ -bromonaphthalene in a Class 100 hood and the Sessile Drop method yield for native SiO<sub>2</sub>/Si(111)  $\gamma^T = 56.7 \pm 2$  mJ/m<sup>2</sup>, and  $\gamma^T = 49.7 \pm 2$  mJ/m<sup>2</sup> on Si(100), a 13% difference. Since Si(111) surface atomic density is 12% larger than Si(100), 3LCAA finds that  $\gamma^T$  scales with surface atomic density. [1] US9018077, granted 2015, *Herbots et al*

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